

COFFEE BAG MANUFACTURER · SINCE 1993

Coffee Bags

Custom coffee bags, printed and made in our own factory. Plain bags from stock, printed bags from 500 pieces per design.

ABOUT US

Bags for coffee, from our own factory

Ziro Pack makes packaging for coffee and nothing else. Our factory in Guangdong has printed and made flexible packaging since 1993, and today our bags go to customers in more than 100 countries and regions.

1993	100+	9	500
FACTORY ESTABLISHED	COUNTRIES AND REGIONS SERVED	COLOUR ROTOGRAVURE PRINTING	PIECES MINIMUM, DIGITAL PRINT

PLAIN BAGS

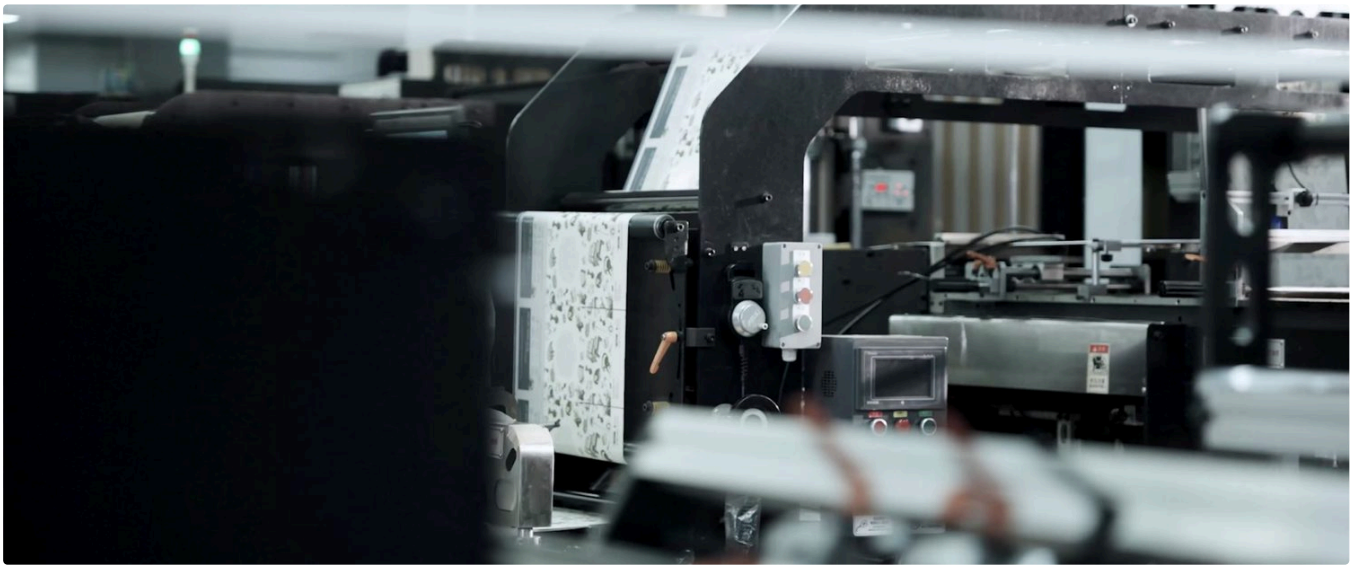
In stock

Every bag style is kept in stock without print, in standard sizes.

PRINTED BAGS

Made to order

Your size, your material and your print, from 500 pieces per design.



Our coffee bags

Each style is stocked plain and printed to order.



BEAN BAGS · VALVE · ZIPPER · TIN TIE

Coffee Bags with Valve

Coffee bags fitted with a one-way degassing valve, available as flat bottom, stand up or side gusset bags. The valve lets gas from freshly roasted beans escape and keeps outside air from entering.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
CLOSURE	Easy-tear zipper · Slider zipper · Tin tie
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · FIVE PANELS · FLAT BASE

Flat Bottom Pouch

A box-shaped bag with a flat base and two side gussets. It stands upright on the shelf and gives five panels for printing: front, back, both sides and the bottom.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Valve · Zipper · Tin tie · Window · Handle · Hang hole
SIZES	125 g · 250 g · 500 g · 1 kg
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · BLOCK SHAPE · ZIPPER

Cube Pouch

A flat bottom pouch in a lower, wider shape, also called a block bag. It stands like a small box and gives your design a broad front panel.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Easy-tear zipper · Valve · Tear notch
SIZES	125 g · 250 g · 500 g · 1 kg
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · BOTTOM GUSSET · ZIPPER

Stand Up Pouch

A pouch with a bottom gusset that opens when the bag is filled, so it stands by itself. A common choice for ground coffee, instant coffee and smaller retail packs.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Zipper · Valve · Hang hole · Window
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · BACK SEALED · TIN TIE

Side Gusset Pouch

The classic coffee bag shape. Gussets on both sides expand when filled, and the top is heat sealed or folded down and closed with a tin tie.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
CLOSURE	Heat seal · Tin tie
SIZES	250 g · 500 g · 1 kg
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · FOUR SEALED EDGES

Quad Seal Pouch

A side gusset bag sealed along all four vertical edges. The sealed corners keep the bag square and hold the shape of larger packs.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Valve · Tin tie · Window
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · HAND HOLE · FLAT BOTTOM

Coffee Bags with Handles

A flat bottom coffee bag with a hand hole cut into the top, so the customer can carry it like a small bag. Zipper, valve and printing are the same as on a regular flat bottom pouch.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Hand hole · Valve · Zipper · Tin tie · Window
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · CLEAR FILM · BEANS ON SHOW

Transparent Coffee Bags

Coffee bags made from clear or semi-clear film, so the beans are on show. Available as flat bottom, stand up, side gusset, quad seal and shaped bags, printed or plain.

MATERIAL	Clear high-barrier film · Recyclable PE
ADD-ONS	Valve · Zipper · Tear notch
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



BEAN BAGS · FOIL LAYER · HIGH BARRIER

Foil Pouch

Pouches laminated with an aluminium foil layer for a high barrier against oxygen, moisture and light. Used for ground coffee, portion packs and refill packs.

MATERIAL	PET/AL/PE · PET/VMPET/PE
CLOSURE	Heat seal with tear notch
SIZES	Fully custom
MINIMUM ORDER	Digital print from 500 pcs



SINGLE SERVE · SINGLE SERVE SACHET

Drip Coffee Bag

Drip coffee filter bags with hanging ears that hold 8 to 12 g of ground coffee, and the printed outer sachet that keeps each one fresh.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates
CLOSURE	Heat seal with tear notch
SIZES	Standard fill 8–12 g of ground coffee
MINIMUM ORDER	Filter bags from 10,000 pcs · Printed sachets from 500 pcs



SINGLE SERVE · DISC FILTER · SINGLE SERVE

UFO Drip Coffee Bag

A single-serve drip filter with a round card stand that rests on the rim of the cup. Each filter is packed with one serving of ground coffee in its own printed sachet.

MATERIAL	Filter with a card disc · Foil or kraft outer sachet
CLOSURE	Heat seal with tear notch
SIZES	Sized to your fill weight
MINIMUM ORDER	Digital print from 500 pcs



SINGLE SERVE · FLAT SACHET · TEAR NOTCH

Three Side Seal Pouch

A flat pouch sealed on three sides and filled from the fourth. Used for sample packs, single portions and instant coffee sachets.

MATERIAL	PET/AL/PE · PET/VMPET/PE · Kraft paper laminates · Recyclable PE · Compostable
ADD-ONS	Tear notch · Zipper · Hang hole
SIZES	Fully custom, from sample and single-serve sizes upward
MINIMUM ORDER	Digital print from 500 pcs



SINGLE SERVE · SAMPLE SIZE · FLAT BOTTOM

25 g Coffee Pouch

A small flat bottom pouch that holds 25 g of coffee: enough for a tasting, a sample or a brew for two. It can be printed to match your full-size bags.

MATERIAL	Foil laminate · Recyclable PE · Compostable · Rice paper
CLOSURE	Heat seal with tear notch, no zipper or valve
SIZES	25 g (55 × 75 × 50 mm)
MINIMUM ORDER	Digital print from 500 pcs



FILM & SPOUT · FOR PACKING MACHINES

Roll Stock Film

Printed laminated film supplied on rolls for automatic packing machines. Used for instant coffee sticks, sachets and drip bag outer wraps.

MATERIAL	PET/AL/PE · PET/VMPET/PE · OPP/CPP
ROLL WIDTH	Customized
SIZES	Roll width, core and winding direction to your machine
MINIMUM ORDER	Around 10,000 finished packs (1,000–4,000 linear metres)



FILM & SPOUT · COLD BREW · LIQUIDS

Spout Pouch

A stand up pouch with a spout and screw cap for liquids. Used for cold brew, coffee concentrate and syrups.

MATERIAL	PET/AL/NY/PE · PET/NY/PE
CLOSURE	Spout with cap
SIZES	Fully custom
MINIMUM ORDER	From 500 pcs



GREEN COFFEE · LINER BAG · 30 AND 69 KG

Hermetic Green Coffee Bags

Hermetic liner bags for storing and shipping green coffee. The multilayer polyethylene film keeps moisture, oxygen and odours away from the beans inside a jute or polypropylene sack.

MATERIAL	Multilayer PE with barrier layer
CLOSURE	Zipper · Twist and tie
SIZES	30 kg · 69 kg
MINIMUM ORDER	From 500 pcs



GREEN COFFEE · VACUUM SEALED · MICROLOTS

Vacuum Green Coffee Bags

High-barrier bags in which green coffee is vacuum sealed before shipping. With the air drawn out, the beans are protected from oxidation and moisture, and the packs stack tightly in a box or a container.

MATERIAL	Multilayer PE with barrier layer
CLOSURE	Vacuum heat seal
SIZES	Up to 30 kg · Up to 69 kg
MINIMUM ORDER	From 500 pcs



GREEN COFFEE · 100 G · AIRTIGHT ZIPPER

Green Coffee Sample Bags

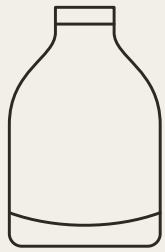
Resealable 100 g bags for sending green coffee samples to roasters and buyers. They are made from the same barrier film as our hermetic bags and close with an airtight zipper.

MATERIAL	Multilayer PE with barrier layer
CLOSURE	Airtight single-track zipper
SIZES	100 g (120 × 200 × 80 mm)
MINIMUM ORDER	From 500 pcs

ALSO MADE TO ORDER

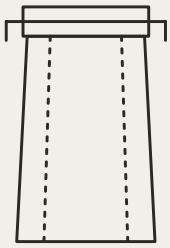
If it holds coffee, we make it

Beyond the styles above, these formats are made to order as well.



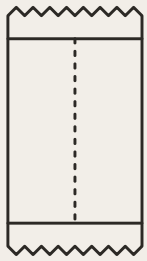
Shaped Pouch

Die-cut to an outline of your own: a bottle, a cup, a bean.



Tin Tie Paper Bag

Kraft paper with a fold-down tin tie, the café counter classic.



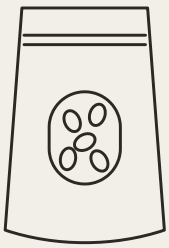
Center Seal Bag

Back-sealed pillow bags for portion packs and machine filling.



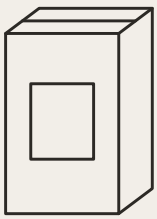
Stick Pack

Slim sachets for instant coffee and single portions.



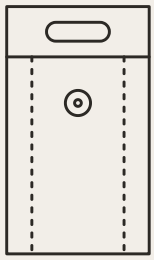
Window Bag

A clear window that lets the beans do the selling.



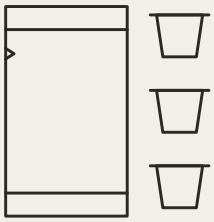
Vacuum Brick Pack

Ground coffee packed under vacuum into a block that stacks.



Bulk Bag

Two to five kilos, with a handle, for cafés and wholesale.



Capsule & Pod Bag

Outer bags that keep capsules and pods fresh until they are used.

Standard sizes and cartons

Plain bags without print are kept in stock in these sizes. Sizes are width × height × gusset.

Flat Bottom Pouch

BAG	SIZE	PIECES PER CARTON	CARTON	CARTON WEIGHT
125 g	90 × 180 × 50 mm	2,500	49 × 40 × 26 cm	19.3 kg
250 g	130 × 200 × 70 mm	1,600	55 × 35 × 31 cm	22.2 kg
500 g	135 × 260 × 75 mm	1,600	55 × 41 × 31 cm	29.1 kg
1 kg	150 × 325 × 100 mm	1,200	49 × 40 × 35 cm	30.1 kg

Standard bags have an easy-tear zipper and no valve. The film is 140 µm thick on each side.

Side Gusset Pouch

BAG	SIZE	PIECES PER CARTON	CARTON	CARTON WEIGHT
250 g	90 × 50 × 270 mm	1,800	55 × 35 × 31 cm	24.7 kg
500 g	100 × 60 × 340 mm	1,400	55 × 35 × 31 cm	28.6 kg
1 kg	135 × 70 × 410 mm	1,100	56 × 41 × 31 cm	29.2 kg

Standard bags have a back seal and no valve. The film is 140 µm thick on each side.

Cube Pouch

BAG	SIZE	PIECES PER CARTON	CARTON	CARTON WEIGHT
125 g	135 × 145 × 80 mm	2,000	49 × 40 × 35 cm	26.5 kg
250 g	155 × 165 × 80 mm	1,800	49 × 40 × 35 cm	28.5 kg
500 g	195 × 205 × 80 mm	1,200	49 × 40 × 35 cm	27.2 kg
1 kg	230 × 240 × 100 mm	900	49 × 40 × 35 cm	—

Standard bags have an easy-tear zipper and no valve. The film is 160 µm thick on each side.

Drip Coffee Bag

OUTER SACHET	PIECES PER CARTON	CARTON	CARTON WEIGHT
100 × 125 mm	8,400	39 × 41 × 23 cm	29.4 kg

The standard outer sachet is sealed on three sides and finished with spot UV. The film is 130 µm thick on each side.

Materials, finishes and features

Materials

Laminated plastic	PET/AL/PE · PET/VMPET/PE · OPP/CPP · PET/AL/NY/RCPP
Laminated kraft paper	PET/Kraft/AL/PE · PET/Kraft/VMPET/PE · Kraft/PET/PE
Recyclable	MDOPE/BOPE/PE · PE/EVOH-PE · MDOPE/VMBOPE/PE
Compostable	Kraft/PLA · NK/PBS · NK/NKME/PBAT · Kraft/NKME/PBAT

Finishes

Matte or glossy	The two base finishes of the outer film
Skin-feel finish	Smooth to the touch, like a baby's skin.
Sand-feel finish	A fine grain under the fingers, like the surface of a stone.
Spot UV	Gloss on selected parts of a matte design
Foil stamping	Metallic foil on selected parts of the design
Holographic film	A rainbow effect that changes as the bag moves

Features

Degassing valve	One-way valve for freshly roasted coffee
Zipper	Press-to-close or easy-tear
Tin tie	A fold-down closure for paper and side gusset bags
Tear notch	For opening a heat-sealed bag by hand



Printing and ordering

Two printing methods

	DIGITAL	ROTOGRAVURE
Minimum	500 pcs per design	5,000 pcs per design
Setup	No cylinders	One cylinder per colour
Cost per bag	Higher	Lower as the quantity grows
Best for	New products and limited editions	Settled designs in volume

Order terms

Minimum order	500 pcs · Digital print, per design. Rotogravure from 5,000 pcs.
Production time	5–7 weeks · After the artwork is approved.
Shipping	From 1 week · By air. Sea freight depends on the destination.
Samples	Free · Stock samples. Printed proofs are charged.

From inquiry to shipping

01

Inquiry

Send us the bag style, size, material, quantity and any features. If you are not sure, tell us the coffee and the fill weight.

02

Quotation

We confirm the specification with you and send a quotation with the price, the production time and the shipping options.

03

Sample

Free stock samples let you check the material, the print and the bag making before you order.

04

Artwork

We send the template for your bag. You place your design on it, and we check the file and return a proof.

05

Production

Printing, laminating, curing, slitting and bag making, with inspection at each stage. Most pouches take 5 to 7 weeks.

06

Shipping

Finished bags are inspected, packed in cartons and sent by courier, air or sea.



START A PROJECT

Tell us about your coffee bag

Send us the bag style, the size and the quantity, or simply a photo of a bag you like. We reply with packaging options and a quotation.

WHATSAPP

+86 195 0742 3211

E-MAIL

guyuchen638@gmail.com

FACTORY

Chaozhou, Guangdong Province, China